

Document	Material Safety Data Sheet (MSDS)
Material	<b>PETG</b>
Version	1.3
Revision date	02-08-2018

1. Identification of the substance / preparation and of the company		
1.1	Trade name	PETG
1.2	Use of the product	3D-Printer filament
1.3	Supplier	Leapfrog 3D Printers H. Kamerlingh Onnesweg 10 2408 AW Alphen aan den Rijn + 31 (0) 172 503 625 The Netherlands
1.4	Local Supplier Information	Kyocera Document Solutions Level 3, 6 - 10 Talavera Road North Ryde NSW 2113 + 61 (0) 2 9870 3924 Poison Information Centre: 131 126 Australia
1.5	Additional Information	In case of toxicological emergency contact your doctor

2. Hazards identification		
According to regulation (EC) No 1272/2008 and GHS		
2.1	Classification of the substance or mixture	No risk exists to the health of users if the product is handled and processed properly. Burning produces obnoxious and toxic fumes. Avoid formation of dust and aerosols.
2.2	Label elements	Not applicable
2.3	Other hazards	Dust can cause skin, eye and respiratory tract irritation. Danger of burns in contact with hot polymer.

3. Composition / information on ingredients		
3.1	Substances / mixtures	1,4 - benzenedicarboxylic acid, polymer
3.2	CAS Number	25038-91-9
3.3	Additional information	No harmful ingredients.

4. First aid measures		
4.1	General advice	When processed properly no special hazards are to be expected. Contact a doctor in case of discomfort.
4.2	Skin contact	Wash with soap and water. In case of contact with molten polymer immediately cool the skin with cold water. Medical aid may be required to remove adhering material and for treatment of burns.
4.3	Eye contact	Any material that contacts the eyes should be washed out immediately with plenty of water for at least 15 minutes. Check for and remove any contact lenses.
4.4	Ingestion	Not probable. Seek medical advice in case ingestion occurs.
4.5	Inhalation	After Inhalation of decomposition gases move person into fresh air.

5. Fire fighting measures		
5.1	Extinguishing media	Water spray, Sand, Carbon dioxide (CO <sub>2</sub> ).
5.2	Unsuitable media	Do not use a solid water stream as it may scatter and spread fire.
5.3	Special hazards arising from the substance or mixture	During incomplete combustion release of carbon monoxide, carbon dioxide.
5.4	Advice for firefighters	Use self-contained breathing apparatus and full protective clothing.

6. Accidental release measures		
6.1	Personal precautions	Evacuate personnel to safe areas. Do not touch or walk through spilled material. Ensure adequate ventilation, especially in confined areas.
6.2	Environmental precautions	Do not flush into sanitary sewer system. Do not allow material to contaminate groundwater system.
6.3	Methods and materials for containment and cleaning up	Allow to solidify molten material. Avoid dust formation. Sweep up and shovel into suitable containers for disposal.

7. Handling and storage		
7.1	Safe handling	Use with adequate ventilation. Avoid contact with eyes. Avoid dust formation. Users should be protected from the possibility of contact with hot/molten material during handling. Do not eat, drink or smoke when using this product.
7.2	Conditions for safe storage, including any incompatibilities	Product should be stored in a dry and cool place at temperatures between -20°C to +30°C. Avoid direct sunlight. Minimize moisture uptake by leaving it in a sealed package together with the supplied desiccant.

8. Exposure controls/personal protection		
8.1	Control parameters	Contains no substances with occupational exposure limit values. PNEC and DNEL the obligation to register acc. to the REACH Regulation (EC) No 1907/2006 does not apply to polymers.
8.2	Exposure controls	Ensure adequate ventilation, especially in confined areas. Keep at temperatures below 230°C.
	Eye protection	Safety glasses with side-shields. Goggles. should be consistent with EN 166, AS/NZS 1336 or equivalent.
	Hand protection	Preventive skin protection. Gloves with insulation for thermal protection when needed. Should be consistent with EN 407, AS/NZS 2161 or equivalent
	Skin and body protection	It is a good industrial practice to minimize skin contact. When material is heated , wear gloves to protect against thermal burns.
	Respiratory protection	Wear NIOSH, European Standard EN 149, AS/NZS 1716 or equivalent approved full or half facepiece (with goggles) respiratory protective equipment when necessary.
	Hygiene measures	Follow good industrial hygiene practices.
	Environmental exposure controls	The product should not be allowed to enter drains, water courses or the soil. Good ventilation (typically 10 air changes per hour) is recommended.

9.	Physical and chemical properties	
9.1	Information on basic physical and chemical properties	
	Appearance	Solid filament
	Color	Translucent blue, translucent green, translucent natural or translucent red
	Odor	Slight odor
	Melting point/range	88°C
	Ignition temperature	454°C
	Decomposition temperature	>250°C
	Density	1.27 g/cm <sup>3</sup>
	Water solubility	Insoluble

10.	Stability	
10.1	Reactivity	No data available
10.2	Chemical stability	Stable under recommended storage conditions.
10.3	Possibility of hazardous reactions	No hazardous reactions observed under recommended handling and storage conditions.
10.4	Conditions to avoid	Temperatures above 230°C.
10.5	Incompatible materials	Oxidizing agents, Strong bases.
10.6	Hazardous decomposition products	Burning produces obnoxious and toxic fumes Aldehydes, Carbon monoxide (CO), Carbon dioxide (CO <sub>2</sub> ).

11.	Toxicological information	
11.1	Information on toxicological effects	
	Principle routes of exposure	Eye contact, skin contact, inhalation, ingestion.
	Acute toxicity	Ingestion, skin contact and/or inhalation have no known effect. Product dust may be irritating to eyes, skin and respiratory system.
	Serious eye damage/eye irritation	No data available
	Respiratory or skin sensitization	No data available
	Reproductive toxicity	Not known to cause birth defects or have a deleterious effect on a developing fetus.
	Carcinogenicity	No data available

12. Ecological information		
12.1	Toxicity	Contains no substances known to be hazardous for the environment.
12.2	Persistence and degradability	Inherently biodegradable under industrial composting conditions.
12.3	Bioaccumulative potential	No data available
12.4	Mobility in soil	No data available
12.5	Results of PBT and vPvB assessment	This substance is not considered to be persistent, bioaccumulative and toxic (PBT) or very persistent and very bioaccumulative (vPvB).
12.6	Other adverse effects	No data available

13. Disposal considerations		
13.1	Waste treatment methods	In accordance with local and national regulations.

14. Transport information		
14.1	ADR	Not regulated
	RID	Not regulated
	IATA	Not regulated
	IMDG	Not regulated
	Special precautions for user	Not regulated

15. Regulatory information		
15.1	Safety, health and environmental regulations/legislation specific for the substance or mixture	Not meant to be all inclusive. Selected regulations represented.
	EU CLP 2008	This product is not classified and labelled as dangerous according to EC directives.
15.2	Chemical safety assessment	No data available

16. Other information		
16.1	The information provided in this Safety Data Sheet (SDS) is based on current knowledge and experience. This information is provided without warranty. This information should help to make an independent determination of the methods to ensure proper and safe use and disposal of the filament.	