#### **CONFIDENTIAL**



# Leapfrog Creatr'14 Single DATASHEET

### Contents

1.	Technical specifications	2
2	Non-disclosure	7





## 1. Technical specifications

Specification	Metric		Imperial		
Physical dimensions (DWH)*	600 x 500 x 500 mm		23.6 x 19.7 x 19.7 inch		
Input power**	85-133VAC / 170-264VAC				
Input frequency	47 - 63 Hz				
Power consumption	4 Amp. @230V / 6.4 Amp. @ 115V				
Build size single extruder (DWH)	270 x 230 x 200 mm 10.6 x 9.1 x 7.9 inch				
Build volume	12.4L.		2.7Gal.		
Heated bed	Max. 90°C		Max. 194°F		
Hot end	Max. 275°C		Max. 527°F		
Number of extruders	1		1VIGA: 327 1		
Extruder size	0.35 mm		0.014 inch		
Filament size	1.75 mm		0.069 inch		
Layer thickness	0.02 – 0.35 mm		0.00079 – 0.014 inch		
Max. print speed (DW)	3600 mm/min.	60 mm/sec.	142 inch/min.	2.4 inch/sec.	
Max. travel speed (DW)	21000 mm/min.	350 mm/sec.	827inch/min.	14 inch/sec.	
Stepper motors	1.8° Step angle with 1/16 micro stepping				
Positioning accuracy (DW)	0.0169 mm		0.00067 inch		
Positioning accuracy (H)	0.02 mm		0.00079 inch		
Body/frame construction	Aluminium extrusion profiles				
Printbed Z-levelling	4-knob hand levelling				
Internal OS	Linux				
USB standalone format	.gcode format				
USB connection to computer Virtual COM port					

<sup>\*</sup>DWH: Depth, Width, Height. Coordinate system reference Y, X, Z

#### 2. Non-disclosure

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<sup>\*\*</sup>Power input is set by Leapfrog, customers cannot change power input between 230/110V